



THE BENEFITS OF LEAF RELIEF® BY PLY GEM

● Keeps Water Flowing

Aluma-Perf™ technology keeps leaves, needles, seeds and twigs out...and off...in normal wind conditions*.

● Completely Weather & Pest Resistant

Mounts securely and stays firmly in place to resist high winds, heavy amounts of snow and ice, ladder damage and pest invasion.

● Fits Existing Gutters

Available for 5" and 6" gutters, can be modified for 4" gutters (TP5100P), with standard or zip hangers.

● Also Available in Copper

5" and 6" retro-fit copper for most existing gutter systems

● Simple Installation

Mounts directly to gutter. No lifting shingles ... which may cause other repair headaches or void your roof warranty!

*Dry leaves require 6 mph winds and wet debris requires 23 mph winds. No-wind areas may require debris removal.

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■ SIDING + ACCESSORIES ■ WINDOWS ■ STONE VENEER ■ FENCE + RAIL

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BUILT FOR PERFORMANCE AND PEACE OF MIND

Solid aluminum construction with proven performance. The Leaf Relief by Ply Gem Gutter Protection System has been manufactured to exacting standards to ensure a quality product. That's why we back it with our exclusive 10-Year Limited Warranty, which states:



- The products are covered for 10 years.
- Leaf Relief by Ply Gem will keep gutters from overflowing due to internal gutter clogging.



LEAF RELIEF HAS BEEN GREEN APPROVED BY THE NAHB RESEARCH CENTER. This means you can be assured that Leaf Relief complies with specific green practice criteria in the National Green Building Standard. Visit www.GreenApprovedProducts.com for more details.

Leaf Relief has a 10-year "No Clog, No Overflow" warranty that is backed by Ply Gem Industries, Inc. Consult the actual warranty for complete coverage details.

THE MOST EFFECTIVE PATENTED DESIGN

Leaf Relief® by Ply Gem is more effective than other types of gutter protection at keeping natural debris, such as leaves, twigs and pine needles, from blocking your gutters.



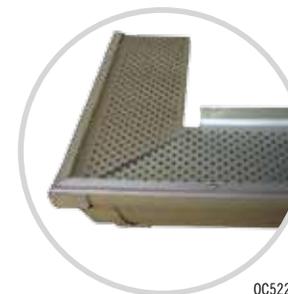
PRODUCT COMPARISON

PRODUCT	Installed price	100% debris* efficiency	Fits all roof slopes and never requires gutter repositioning	Virtually invisible from the ground	Never caves in	Pest resistant (birds/squirrels)
LEAF RELIEF®	\$\$	✓	✓	✓	✓	✓
Gutter Helmet®	\$\$\$\$				✓	✓
Gutter Topper®	\$\$\$\$				✓	✓
Leaf Guard®	\$\$\$\$		✓		✓	
Waterfall®	\$\$					

*Observation; Architectural testing (twigs) 3/03

IT'S GUTTER PROTECTION THAT REALLY WORKS.

Leaf Relief® by Ply Gem can drain 29.7" of rainfall an hour — that's more than the highest rainfall ever recorded (Holt, Missouri 1947 at 12") in one hour. Leaf Relief® is not only the most effective gutter protection system on the market, it is also the most invisible. Leaf Relief® lays flat and fits snugly on top of your gutter.



OC5220



TP5300
TP6300